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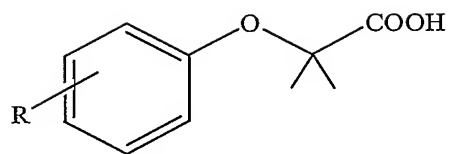


Fig. 1A

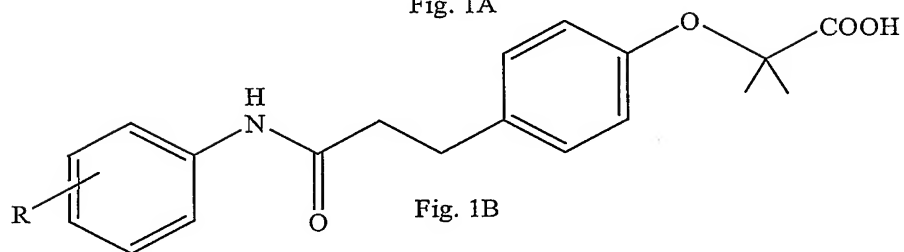


Fig. 1B

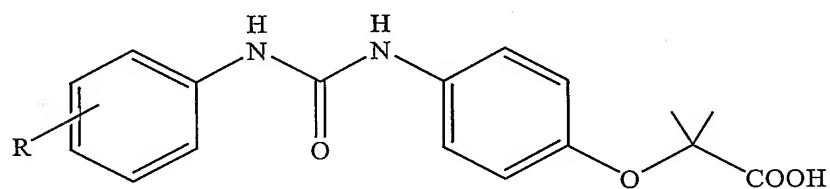


Fig. 1C

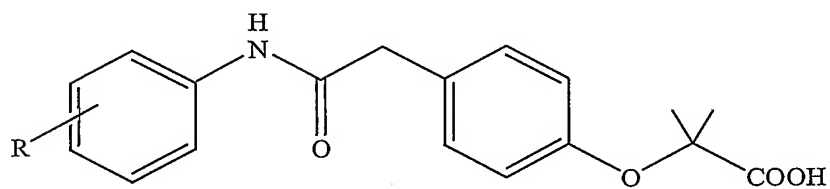


Fig. 1D

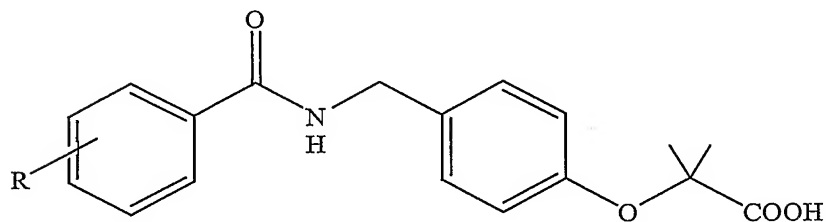
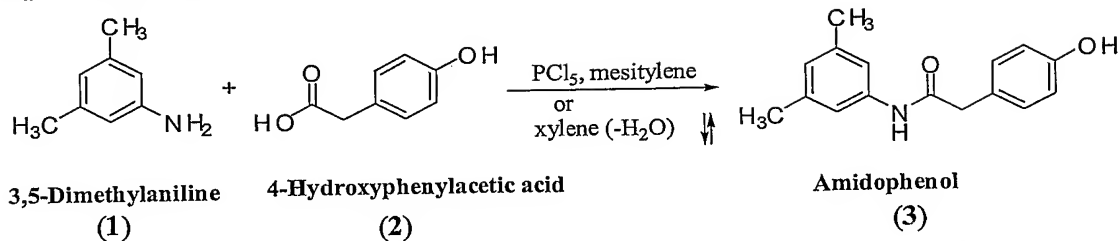
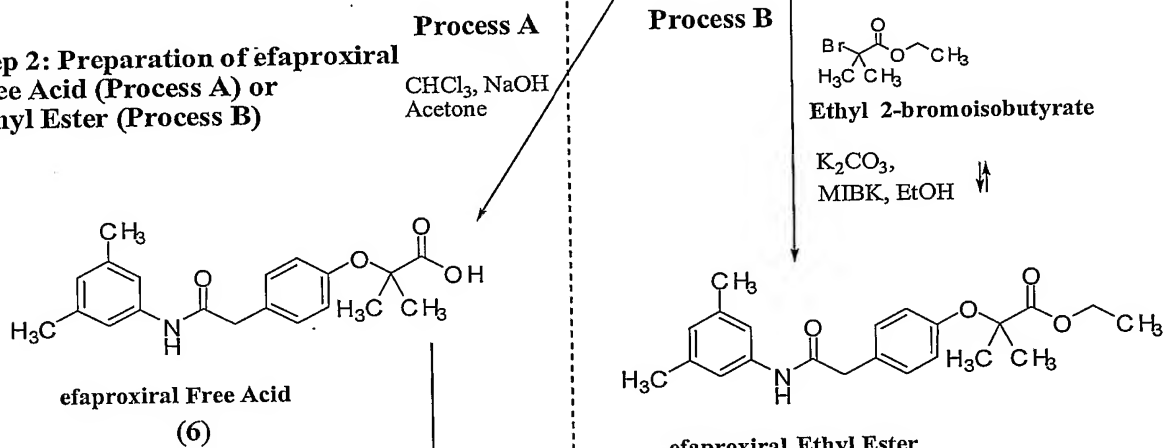
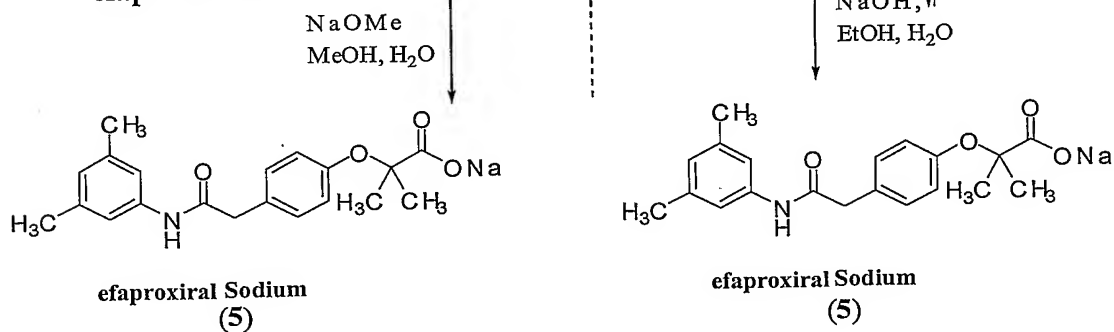
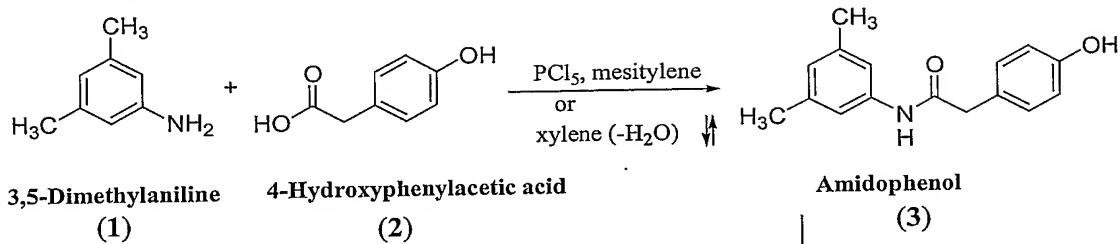
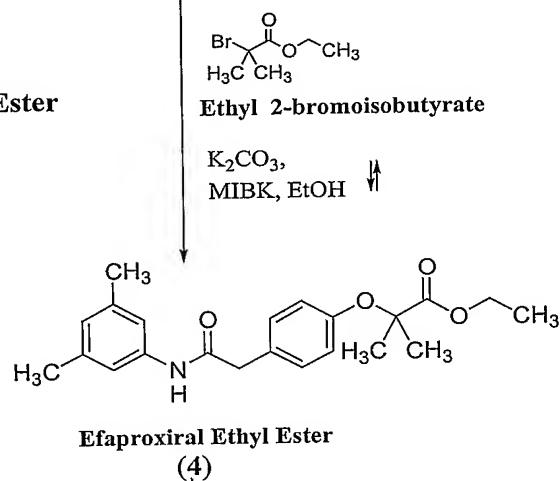
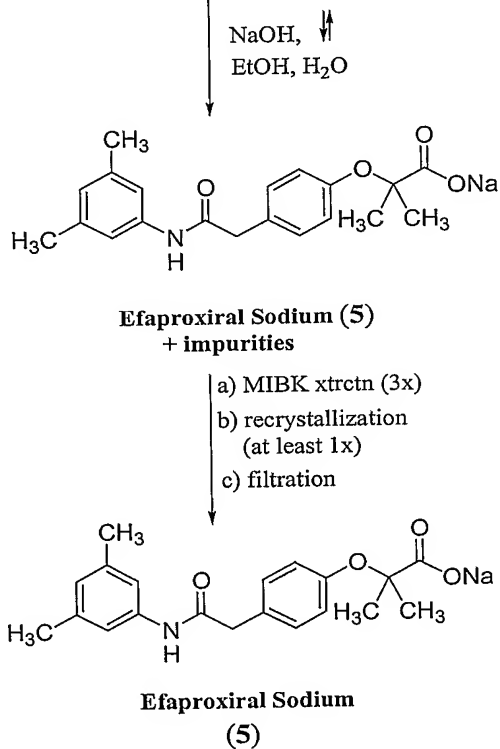
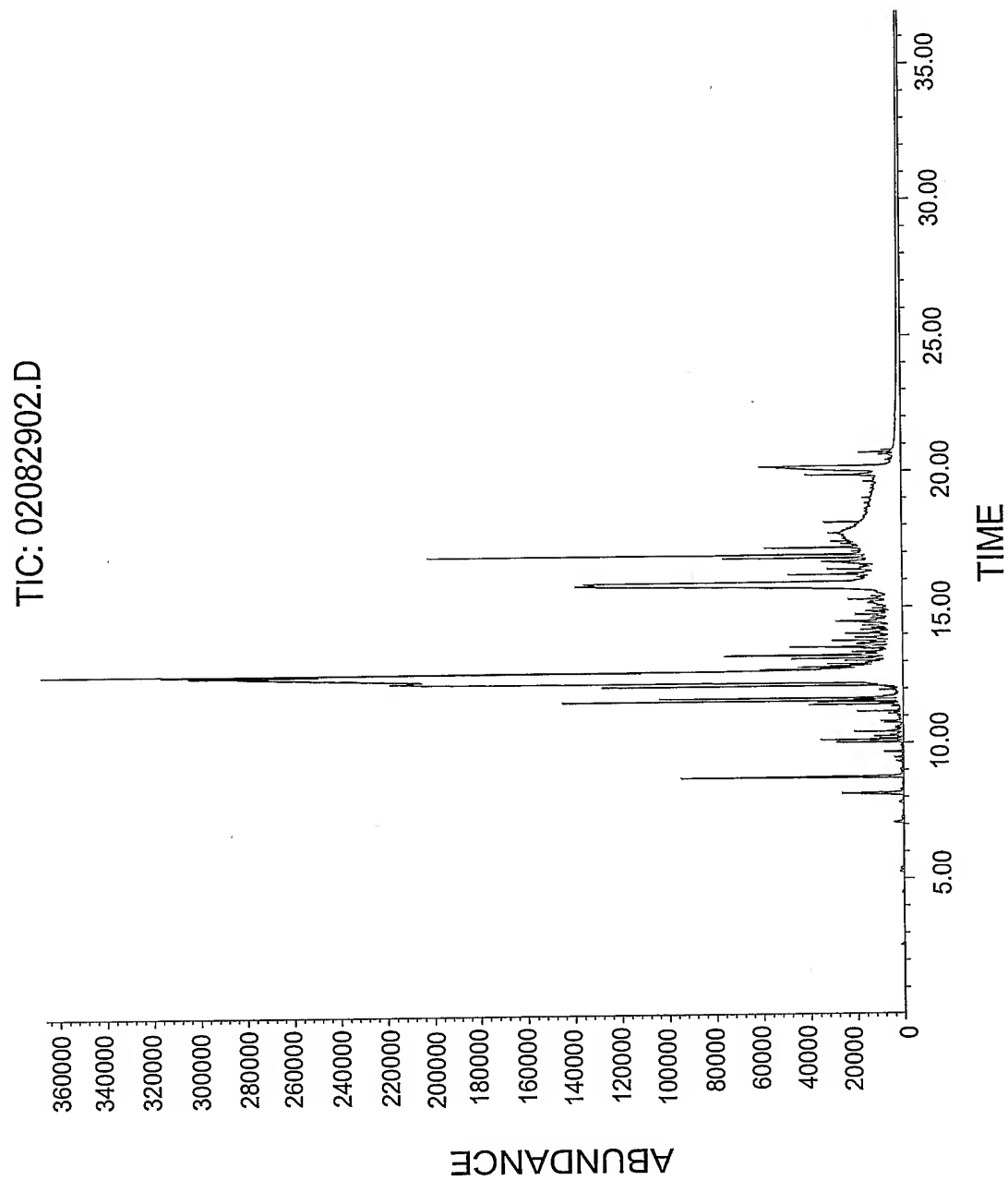


Fig. 1E

Step 1: Preparation of Amidophenol**Step 2: Preparation of efaproxiral Free Acid (Process A) or Ethyl Ester (Process B)****Step 3: Preparation of efaproxiral-Na****FIG. 2**

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Improved Process B**Step 1: Preparation of Amidophenol****Step 2: Preparation of Efaproxiral Ethyl Ester****Step 3: Preparation of Efaproxiral-Na****FIG.3**



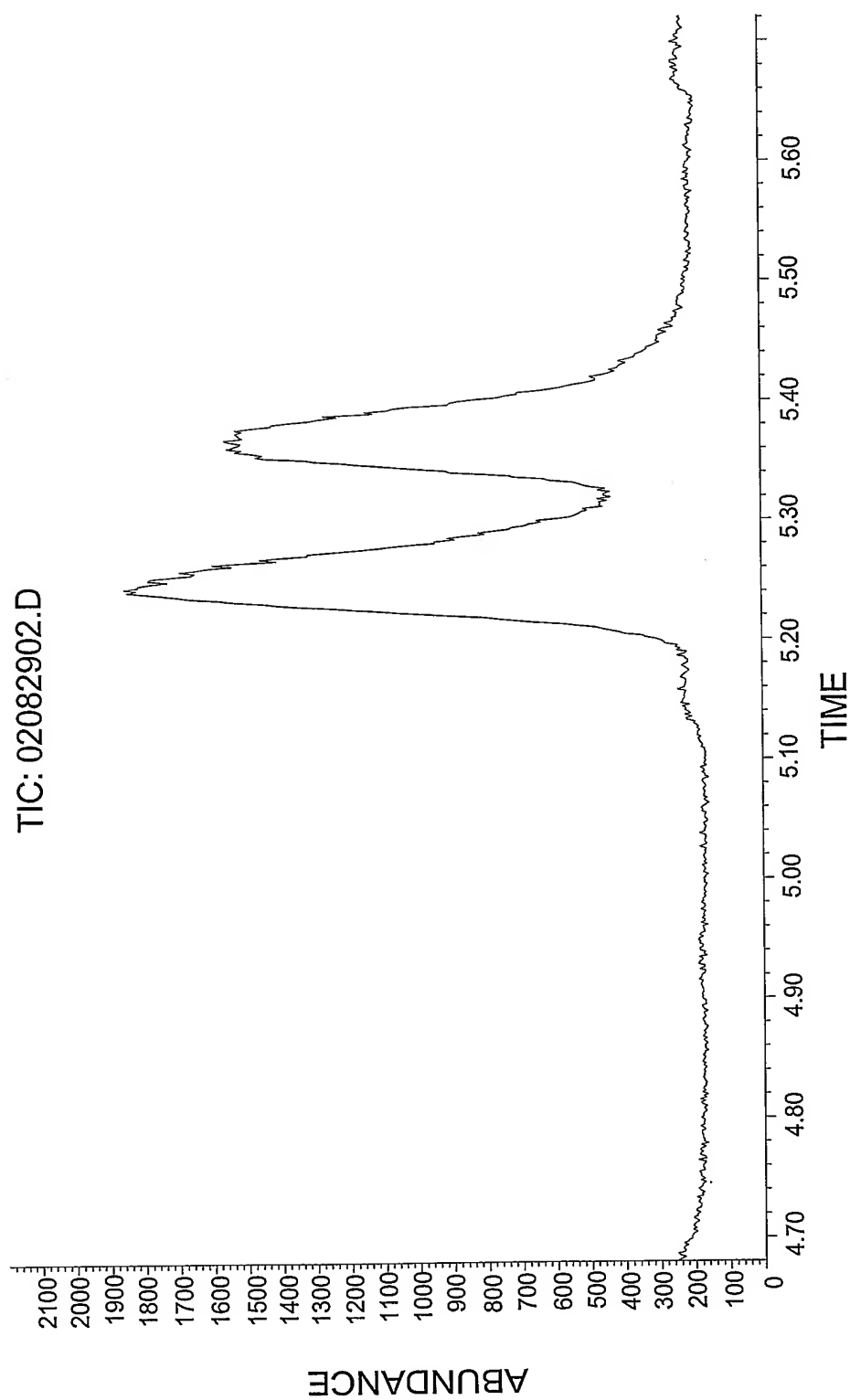


FIG.5

Ion 104.00 (103.70 to 104.30): 02082902.D

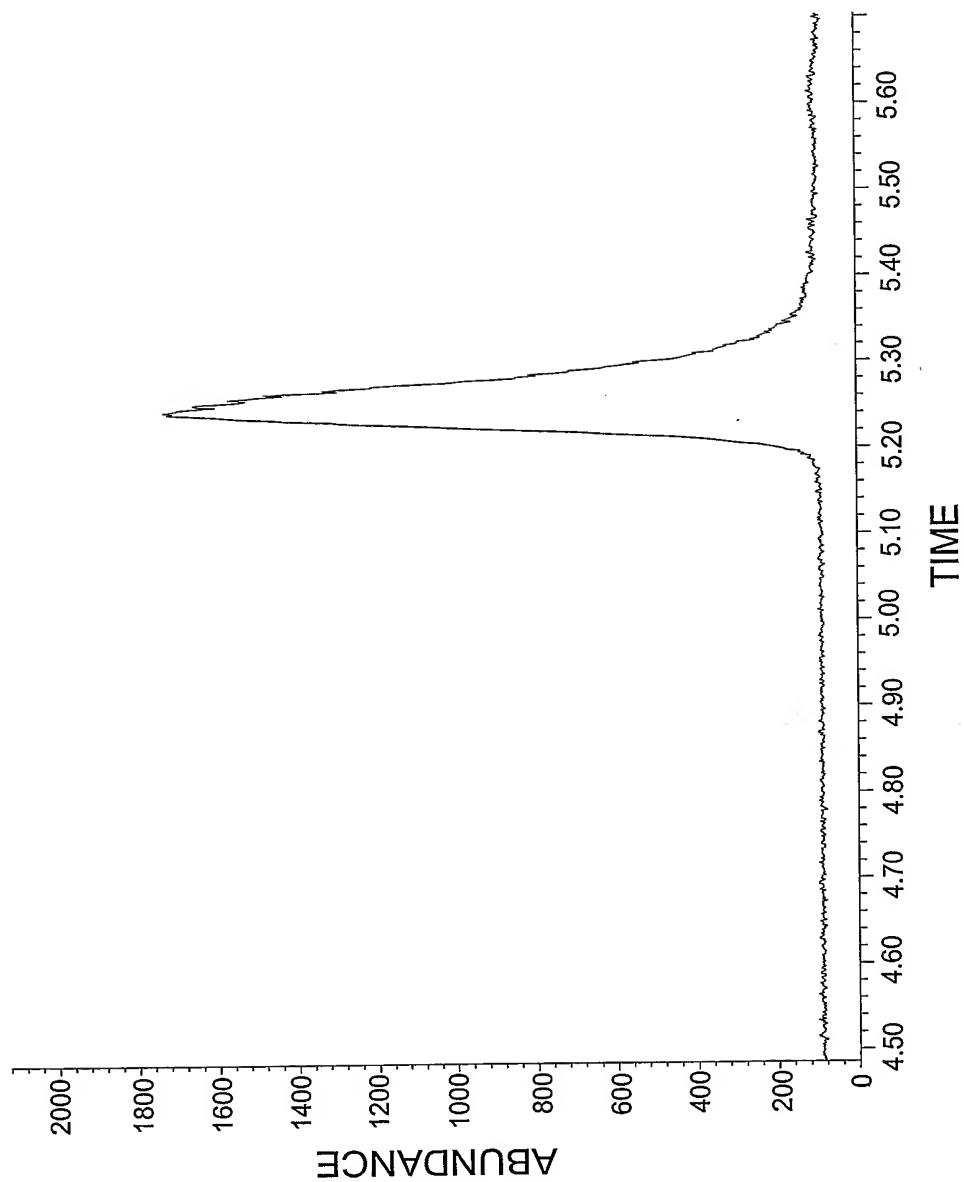
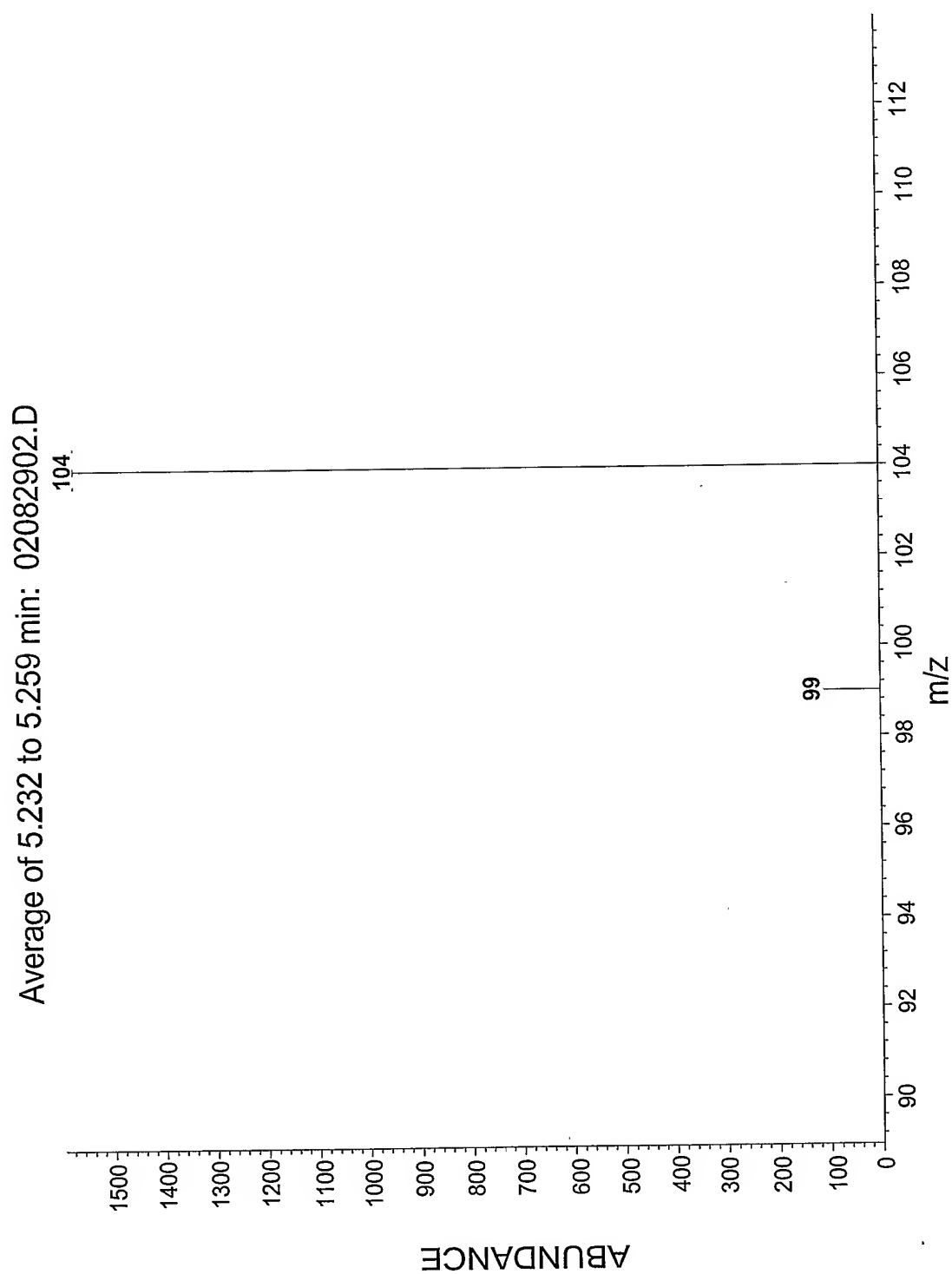
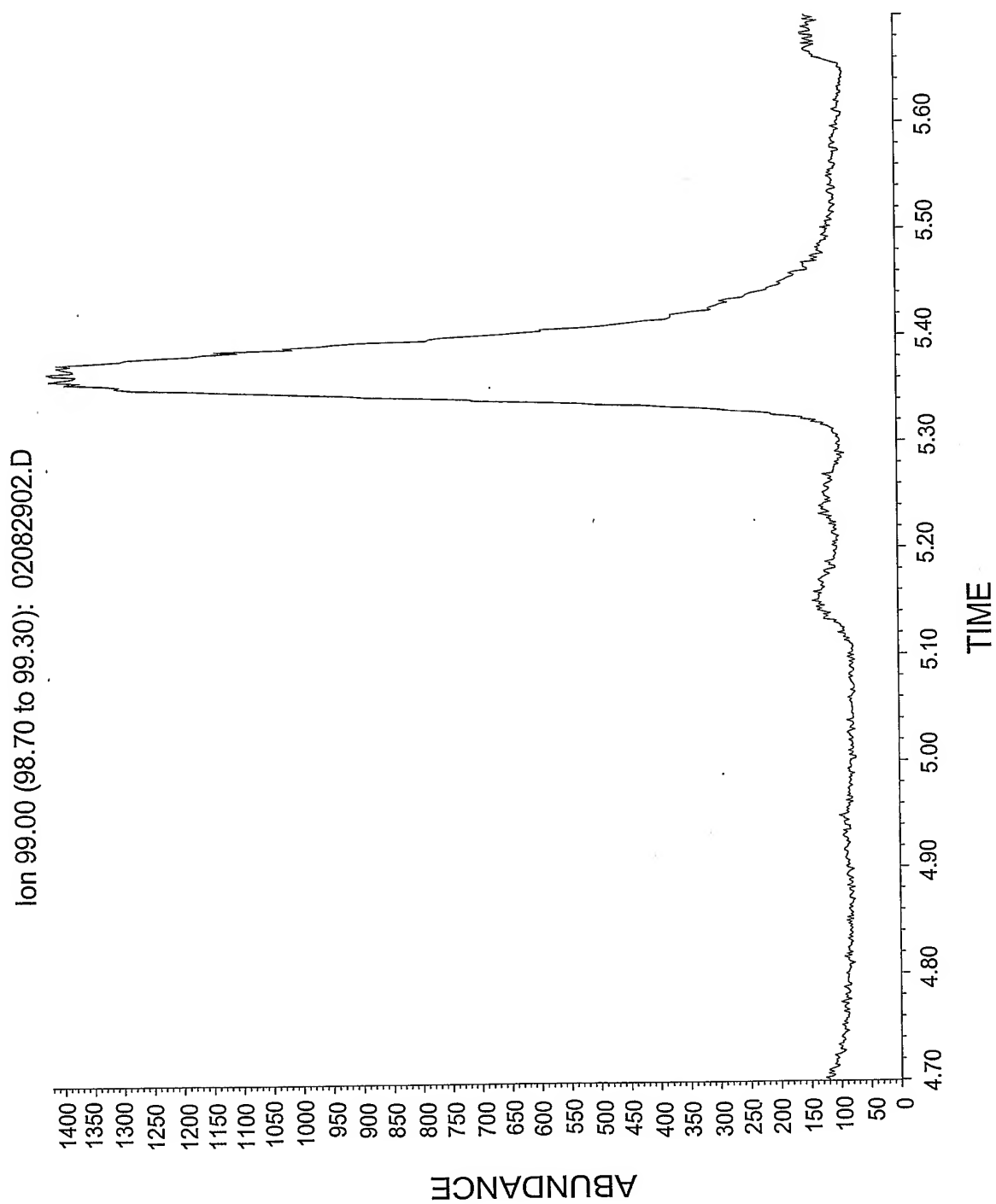


FIG.6A

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**FIG.6B**

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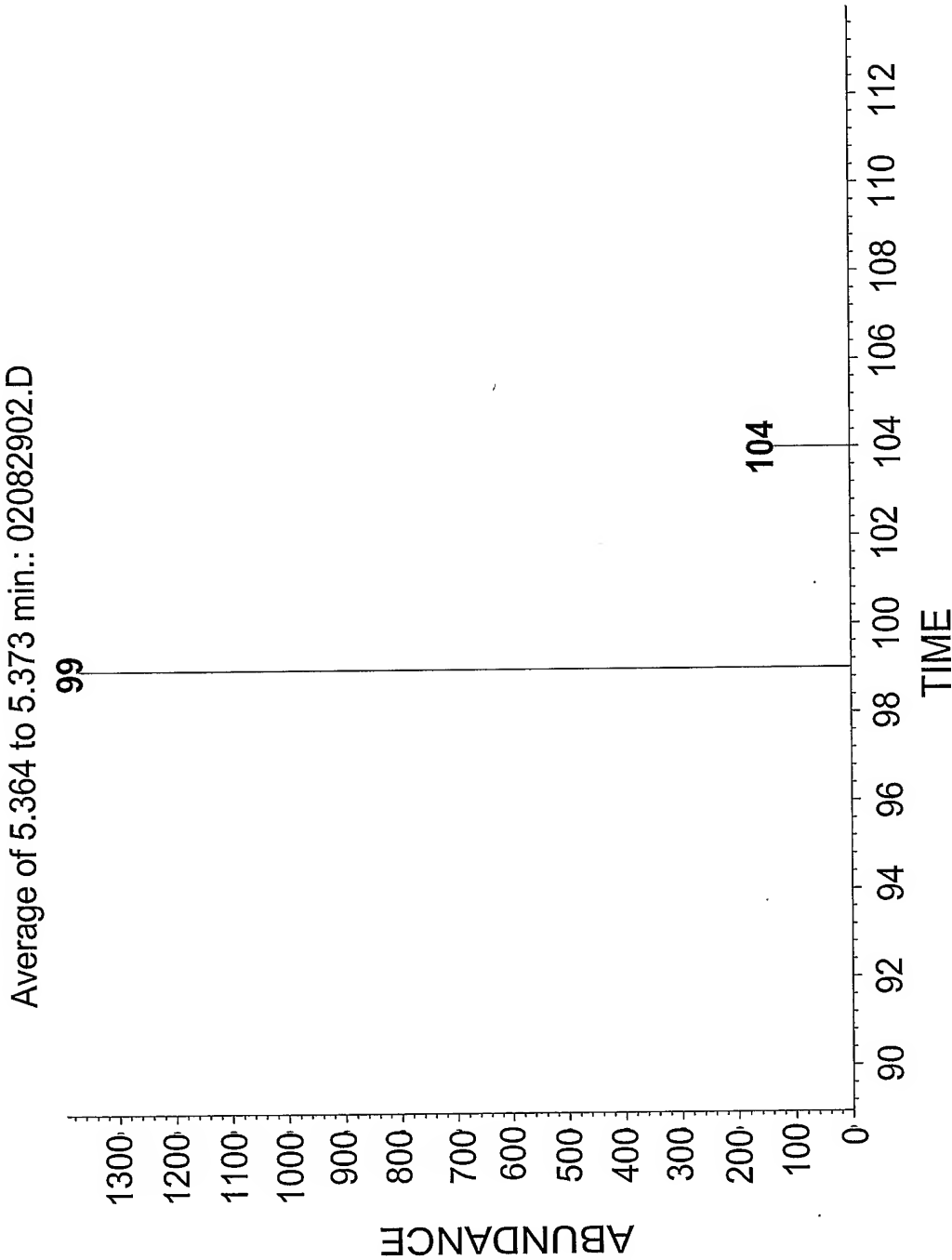


FIG.7B

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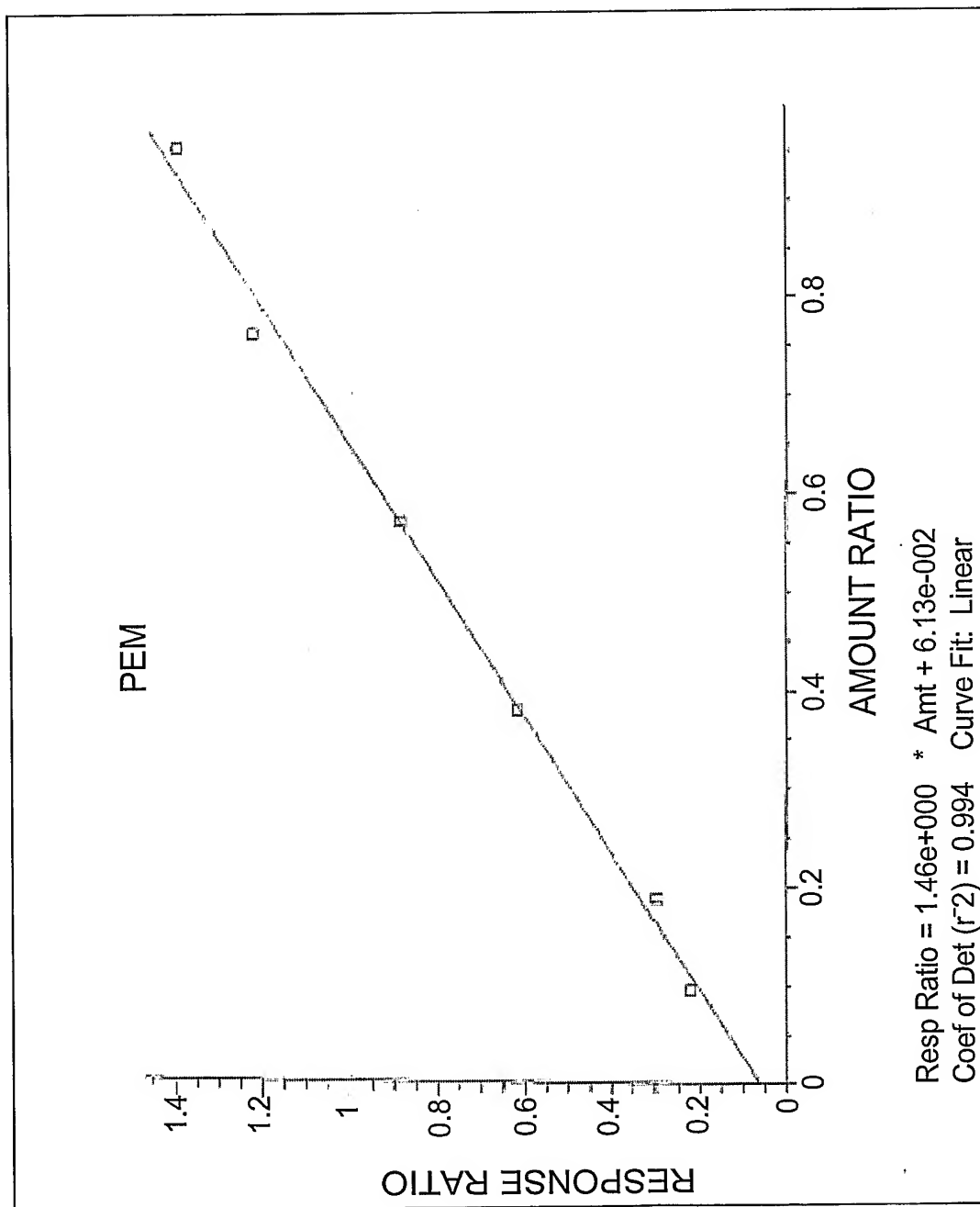


FIG.8